

Ultra Entry Door
THERMAL STEEL + FIBERGLASS

Ultra Entry

ENERGY STAR*ratings

Glass Lite Photos

Hardware 8

Paint & Stain 9

Features & Benefits 10-13

Steel Replacement Frame 21

Swing Guide 20

Rough Opening Sizes 26

Double/Garden Patio 27

COLLECTIONS

Expressions 1-

Cadence 14

Legacy Master 15

Paris 15

Heirlooms 10

Grace 10

Monterey 1

Impressions 17

Bristol 18

Nouveau 18

Majestic 19

Prairie Bevel 20

Oak Park 20

Compass 21

Trace 2'

Transoms 2:

Vent Lite 23

Mini Blinds 23

ty Lites 24



ENERGY STAR® QUALIFIED DOORS ALL 50 STATES

STEEL	1/4 Lite	1/2 Lite	3/4 Lite	Full Lite
Decorative Glass w/ Caming	y Yes	Yes	Yes	No
1/2" City Lites				
Exterior Molded Grids	Yes	No	No	No
1/2" City Lites				
Exterior Molded Grids				
Low E / Argon	Yes	Yes	Yes	No
1" City Lites				
w/ or w/out Internal Grids	Yes	No	No	No
1" City Lites				
w/ or w/out Internal Grids				
Low E / Argon	Yes	Yes	Yes	Yes
No Glass Yes				

FIBERGLASS	1/4 Lite	1/2 Lite	3/4 Lite	Full Lite
Decorative Glass w/ Caming	yes Yes	Yes	Yes	Yes
1/2" City Lites Exterior Molded Grids	Yes	No	No	No
1/2" Glass Exterior Molded Grids Low E / Argon	Yes	Yes	Yes	Yes
1" City Lites w/ or w/out Internal Grids	Yes	No	No	No
1" Glass w/ or w/out Internal Grids Low E / Argon	Yes	Yes	Yes	Yes
No Glass	Yes	Obscure g	lass treate	d as Clear

WELCOME HOME

The entrance to your house is more than just a door, it's the focal point of your home.

We take this to heart at Polaris*. That is why you'll find beauty, quality and energy-efficiency in the door system we'll make especially for you. Have confidence in the quality of your door with our Lifetime Limited Warranty. Glass lites have the best warranty in the industry: 20 years for decorative glass and 30 years for clear glass. Welcome to Polaris.

POLARIS IS AN ENERGY STAR® PARTNER

Polaris is committed to energy efficiency.

Trust that ENERGY STAR qualified products meet strict energy efficiency guidelines set by the US Environmental Agency and the Department of Energy. Make a difference for the environment while saving energy and money.



PRISTINE

We want your new entrance to look great and function well with minimum upkeep. All that's needed to protect the finish is an annual application of polyurethane. Protect your door jamb with cladding that matches your door color. The standard Ultra Performance composite frame is guaranteed for life against rot and insect damage. Choose from a wide selection of Schlage* hardware with warranted finishes and moving parts.

GLASS & LIGHT

Polaris decorative glasslites are hand assembled by craftsmen. Wavy textures, tiny bubbles and other natural effects of art glass all reflect light differently. The metal framework is filled with moving light. The result is a unique, quality work of art.



14

EXPRESSIONS CADENCE LEGACY MASTER

15

PARIS









HEIRLOOMS

17

GRACE MONTEREY IMPRESSIONS

16







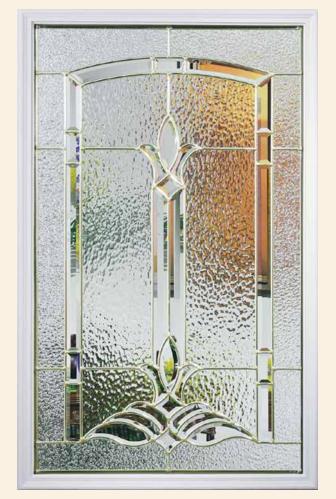


BRISTOL

NOUVEAU

MAJESTIC

18







PRAIRIE BEVEL

OAK PARK

COMPASS

TRACE

CITY

24

20

20

21







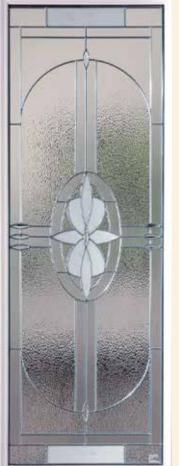




MINI **BLINDS** 23 **VENT** LITES 23











Hardware is available in all finishes unless noted.

Polished Brass 605/505







Antique Brass 609





Camelot/ Georgian 716 & 609 only

Satin Nickel 619













Flair* NA 609

Handlesets w/internal knob

SCHLAGE







Plymouth Camelot NA 609

Keypad Deadbolts

Keypad Handlesets



Plymouth/Plymouth



Plymouth/Flair*

Keypad Locksets & Leversets



Camelot/Georgian



Camelot/

Accent*

NA 609



Camelot/Accent*



Camelot

605/505





Camelot

Plymouth

Touchscreen Deadbolts



Plymouth / 605 only



Georgian / NA 605



Double Key Single Thumb Turn



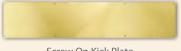
Standard Heavy Duty **Ball Bearing Hinges**

Smooth, Quiet Operation Durable Match hardware finish Optional spring loaded hinges









Camelot

619

Screw On Kick Plate

*Levers meet all requirements of the Americans with Disabilities Act [ADA].

HARDWARE & ACCESSORIES



ELECTRONIC SECURITY

Keypad Entry Locks mean no keys to hide, lose, carry or forget. Just enter your four digit code and you're key-free.

MAXIMUM PEACE OF MIND

Schlage Maximum Security Handlesets and Deadbolts provide the best security in their class. Both provide Grade 1 Security features. Deadbolts exceed ANSI Grade 2 standards.

PAINT & STAIN

Let us paint or stain your entry door for you. Choose from 25 paint and stain options. Your door can be painted with a single color or different interior & exterior colors. Order your door factory primed to apply your own paint or stain.

SURFACE

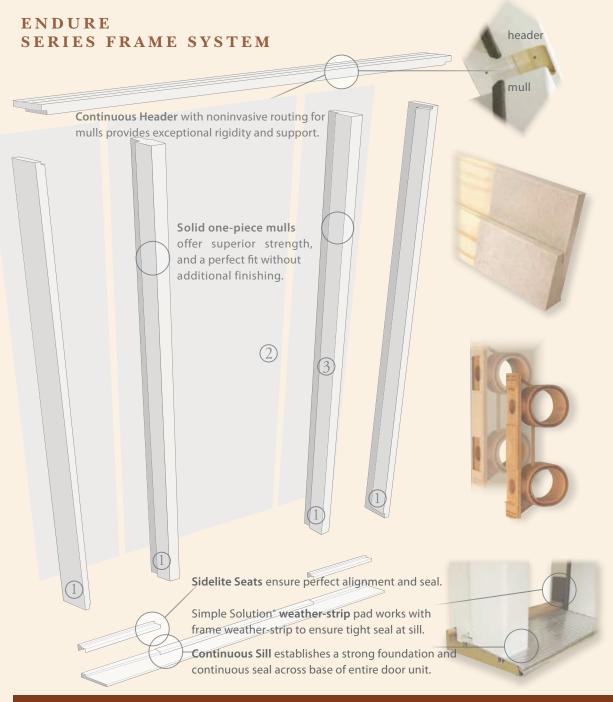
For the crisp look of a freshly painted door, choose the smooth surface. For the warm feel of wood, choose wood-grain texture. The surface emulates a traditionally constructed wood door. Grain direction is horizontal on the stiles and vertical on the posts and panels.



Refer to page 11 for details on Cladding



Stain colors shown on fiberglass. Stain on steel may vary in tone. Colors shown may not be accurate to actual surface. Please refer to Door Color Selector for actual samples.*NA Cladding



STEEL & FIBERGLASS FEATURES

ULTRA PERFORMANCE FRAME



Standard Exterior Frame & Brick Mould

Rot Resistant Composite bottom will not wick or absorb water.

Cost Effective Fractionally more than traditional wood

frames with Long Term Savings

Environmentally Recycled wood composite material joined with **Conscious** plantation grown pine, No hazardous chemicals

Excellent machinability, sanding and paint adhesion

Structurally Sound ~ Maintenance Free ~ Limited Lifetime Warranty

COMPOSITE LOCK BLOCK



4" x 10" composite lock block has more screw-holding power than wood. It is injection-molded for uniform size.

The door remains flat and strong beneath hardware.

Elongated lock block holes accommodate 2-3/8" or 2-3/4" hardware back set

Foam fill within door slab insulates completely around hardware area with composite lock block. There is no cold spot where you grasp door most.

STEEL REINFORCING STRIKE PLATE (3)



attaches behind strike jamb for additional security.

ENERGY EFFICIENCY

CORE

2 1/2" R-13 polyurethane foam core meets environmental guidelines and offers maximum thermal protection.

LOW-E GLASS

Low-E thermally efficient glass upgrade is offered through the City Lites Collection and in Garden Patio Doors. Invisible metallic coating blocks heat flow and shields against damaging ultra violet rays.

WEATHER-STRIP

Our compression weather-strip forms a weather-tight seal. The resilient foam is impervious to moisture and maintains its shape. We offer high-performance weather-strip and bottom sweep upgrades to further strengthen the weather barrier of your entry.

THRESHOLD

Another weather-tight feature is the adjustable threshold. A few turns with a screw driver achieves a proper seal at the bottom of the door.

Refer to page two for ENERGY STAR® qualifying door styles.



Aluminum roll form with vinyl coat
Protects exterior door jamb from weather
Embossed wood grain texture
No need to paint or stain
Pristine appearance
See page 9 for paint & stain colors
option

aluminum cladding

painted wood





STRENGTH & SECURITY

All steel-edge perimeter - more stable and stronger than wood edge doors

Galvanized inner and outer steel sheets offer strength and durability. There is no wood to rot, warp, split or bow. It is difficult to even dent our doors.

No rotting, splitting or insect infestation like wood edge doors

Wood Edge

Steel Edge





Polaris Ultra Entry Steel Doors do not force open after 7 hits of a 100 lb. test weight for a Grade 40 Security Rating.

The force of one hit from a 100 lb. test weight cracks a wood edge steel door.

Your family is secure behind the best safety rating in the industry.

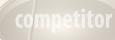
22 GAUGE STEEL

Heavy duty steel reduces denting and waves in the steel skin.

Sheet metal gauge ranges from 30 to 8. Lower gauge = Thicker metal

Our 22 gauge doors have 48% more steel competitors' 25 gauge.

Our doors are approximately 10 pounds heavier than competitor doors.

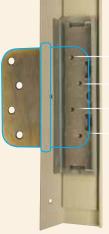


PATENTED ADJUSTABLE HINGE PLATE SYSTEM

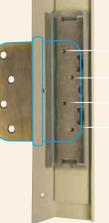
Our hinge system ensures proper alignment and weather tight seal. Normal settling or climate change can effect the door opening. Use a screw driver to make the necessary adjustments. Move the door up or down, in or out without removing the door.

Hinge plates are secured to a 12 gauge metal reinforced adjustable hinge block within the steel door slab.

Machine screws attach the hinges to the block. Door always resets securely, regardless of how many times screws are readjusted.









REPLACEMENT STEEL DOOR & STEEL FRAME

Custom steel replacement doors are available pre-hung in a strong steel frame.

This secure system fits over your existing wood frame. Refer to page 20 for more info.

THERMAL BREAK

CONSTRUCTION

TWO PIECE

STEEL

FIBERGLASS

COMPOSITE TOP & BOTTOM

RAILS & STYLES

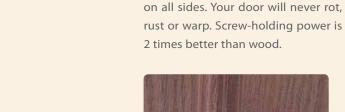
Insulate and provide waterproofing

Resistant to dents, dings, splintering Unaffected by moisture or humidity Won't rust or warp

Thermal Break with sheet interlock glue bead

Bead of hot melt glue applied to length of





FIBERGLASS TEXTURE

FIBERGLASS

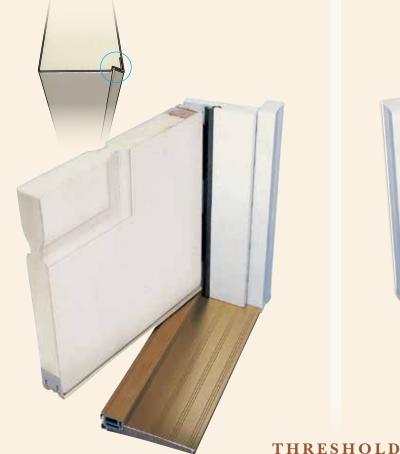
REINFORCED

SKINS

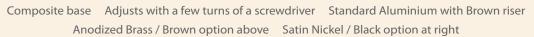
Rich look, feel and texture of real wood without the drawbacks

Patented molding process imparts deep wood grain detail.

Our designs feature deep panel profiles for crisp shadow lines and architecturally correct stile & rail graining and proportions.







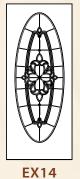


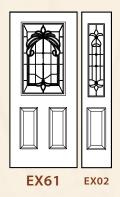


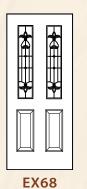
EXPRESSIONS

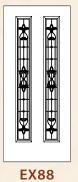
Brass & Satin Nickel Caming



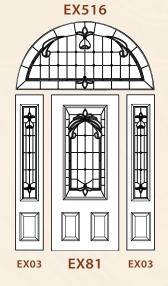


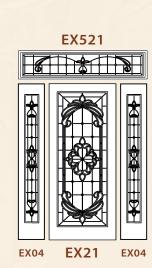










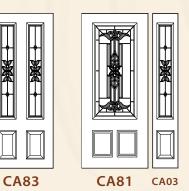


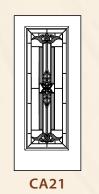


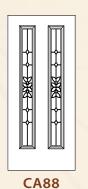
CADENCE

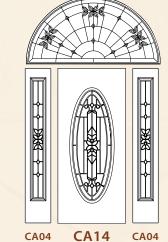
Patina Caming



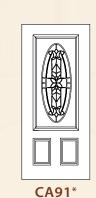


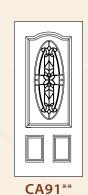






CA516

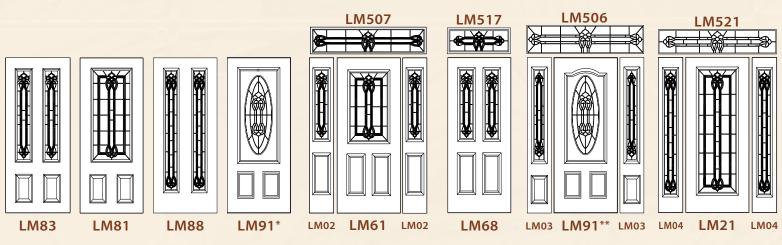




LEGACY MASTER





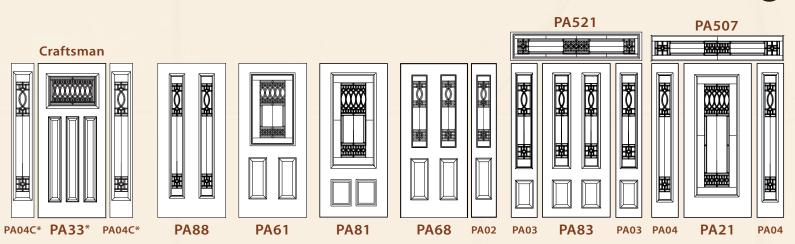




PARIS

Patina Caming









HEIRLOOMS

Brass & Satin Nickel Caming

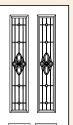


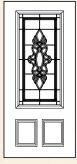


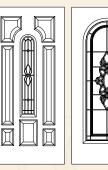


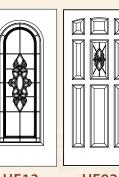


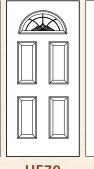
HE532





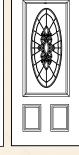












HE83

HE81

HE86*

HE13

HE92 N/A in Brass

HE70

HE61

HE21

HE14

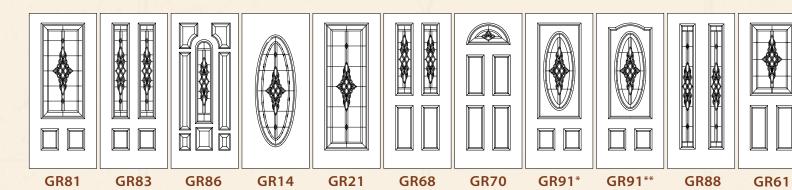
HE91*

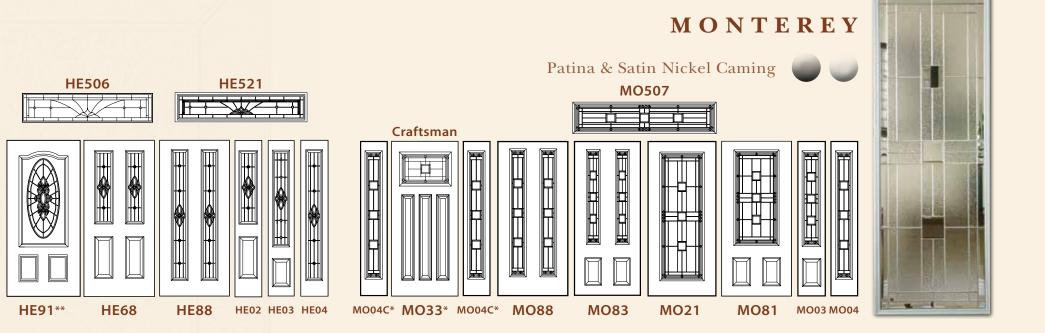


GRACE

Nickel Caming

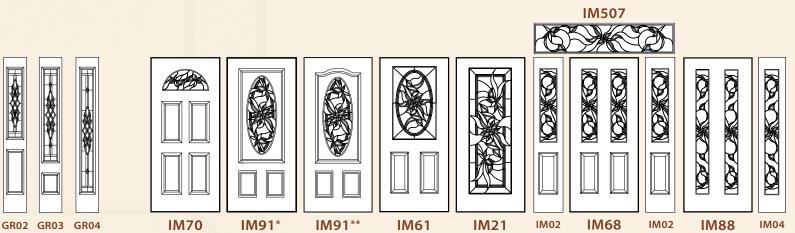








Clear Bevel Caming

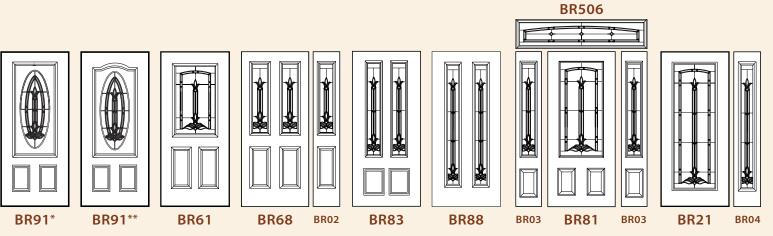




BRISTOL

Satin Nickel Caming



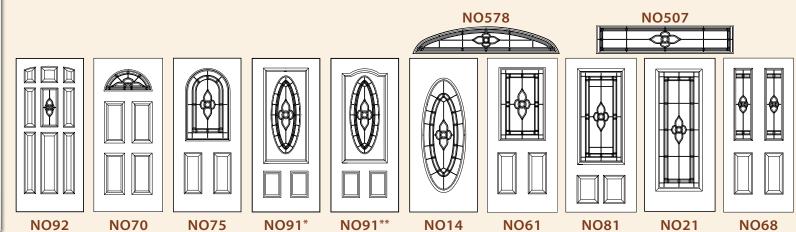




NOUVEAU

Brass, Nickel & Patina Caming

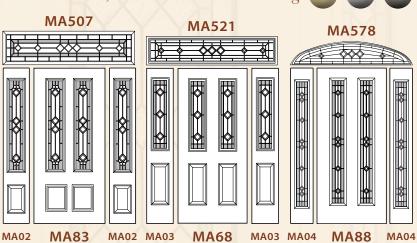




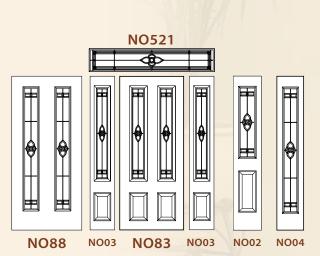
MAJESTIC

Brass, Nickel & Patina Caming









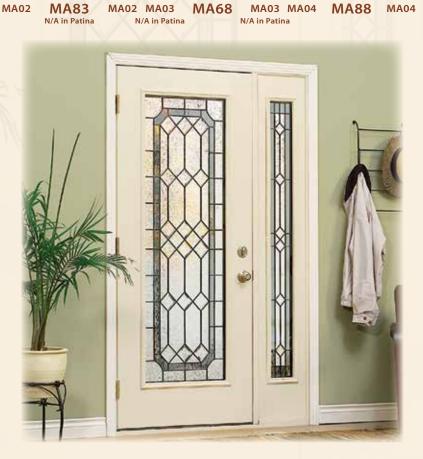
MA21

MA81 N/A in Patina

MA92

MA75 N/A in Patina

MA61

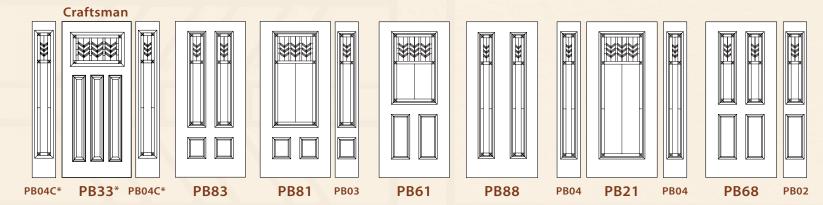




PRAIRIE BEVEL

Patina Caming







OAK PARK

Patina Caming







COMPASS

Nickel Caming

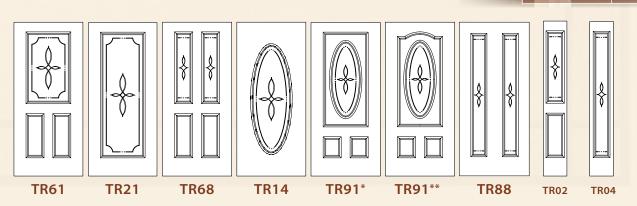






TRACE

Silk Screen Caming



STEEL OVER STEEL SECURITY

Polaris offers our steel doors pre-hung in a steel frame.

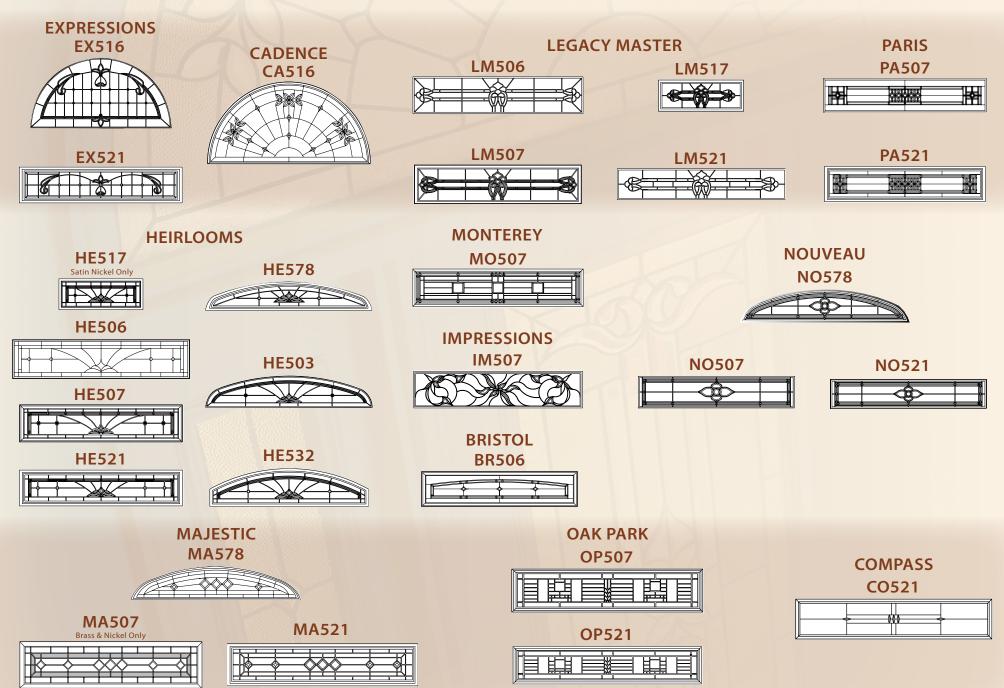
The steel frame is engineered to fit over your existing wood frame.

Polaris steel doors in our steel frames surpass the most stringent forced entry tests.

A tight seal is ensured with our adjustable hinge plate system, adjustable threshold and magnetic weather stripping.

_						
Door Type		Opening idth		Opening ht 6' 8"		Opening ht 7' 0"
Single	Min	Max	Min	Max	Min	Max
2' 4"	27 ¾"	28 ½"	All	All	All	All
2' 6"	29 ¾"	30 ½"	80"	801/2"		841/2"
2' 8"	31 ¾"	32 ½"				
2' 10"	33 ¾"	34 ½"				88
3' 0"	35 ¾"	36 ½"				
Double	Min	Max				
4' 8"	55 1/4"	56"				
5' 0"	59 1/4"	60"				
5' 4"	63 1/4"	64"		11.50	10/1	2
5' 8"	67 1/4"	68"	-77.11.	M		D.

TRANSOM STYLES Vary By Collection



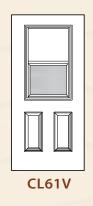


CITY LITES ~ VENT LITES

**Steel only Clear glass only window & frame-White only, Not paintable







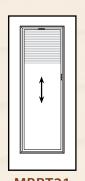




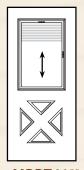
RAISE, LOWER & TILT MINI BLINDS

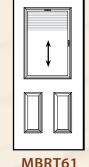
** Steel Only. NA Low-E or Obscure.

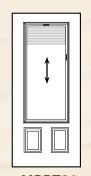
Blinds & Operators in White Only. Refer to actual sample for accurate color.

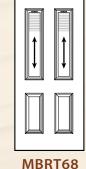


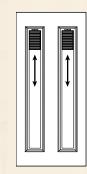
MBRT21 avail in 3/6 smooth (S)



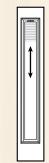














MBRT41** MBRT61 MBRT81 MBRT68 MBRT88 MBRT02 MBRT04



M= Moulded Grids I= Internal Grids P= Prairie Grids

Moulded standard *‡Internal Grids only* matches door color



°white standard



Flat°

Contouro



Antique Brass

Slimline Brass

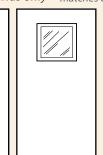
Obscure Glass* 3/8" V-groove options*



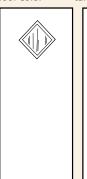
CL515 CL516

TRANSOMS Transoms available

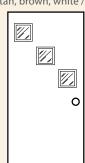




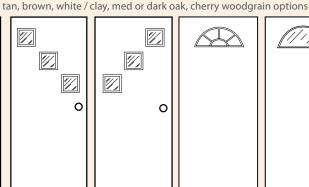
CL8



CL8C



CL₆



CL5

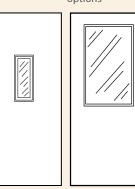


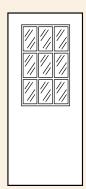
CL7M°

CL7I°



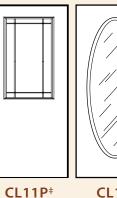
CL7

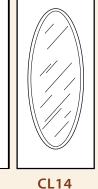


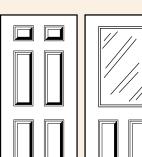


CL11M

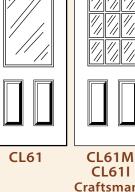
CL11I



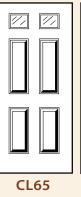


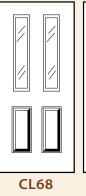


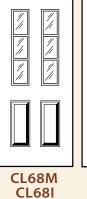
CL1

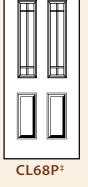




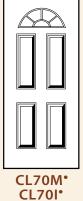




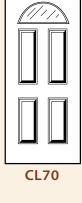


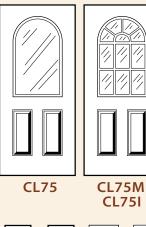


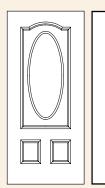
CL9



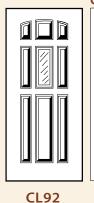
CL11

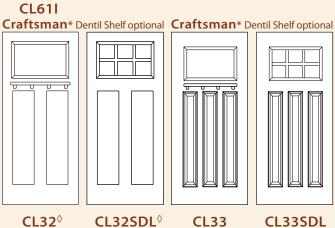


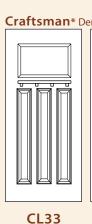


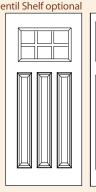


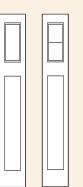
CL60



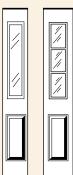


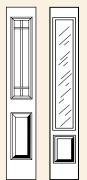




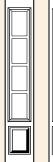


CL33SDL CL06[♦] Cl06SDL[♦] CL02



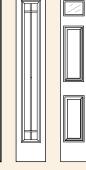


CL02M CL02P[‡]





CL04



CL04M CL04P[‡]

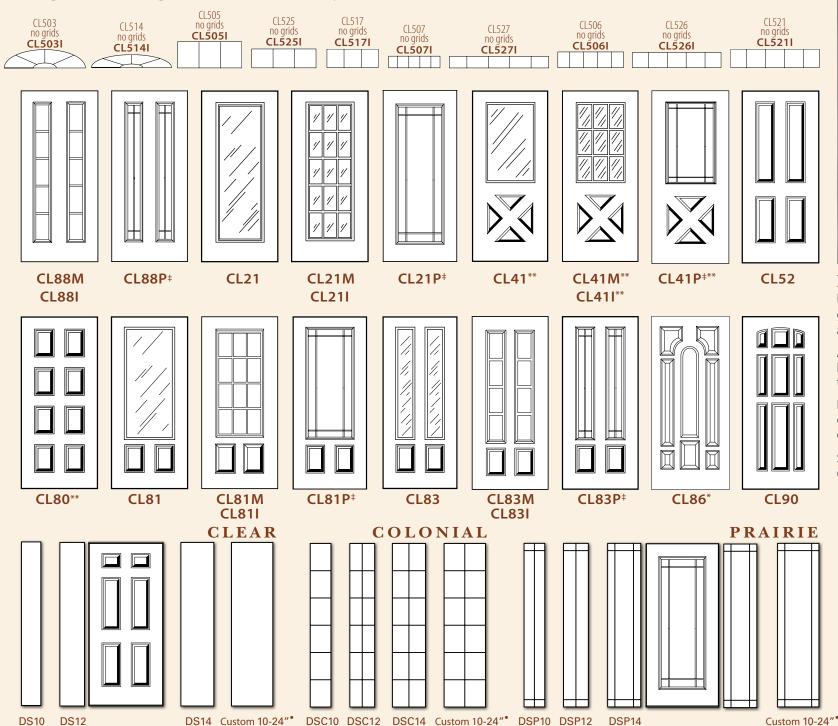
CL04I

CL03M CL03P[‡]

CL03

without grids. Transom grids flat white or tan only

CITY LITES





LOW-E GLASS
Invisible thin metallic Low-E
glass coating blocks heat flow
and damaging ultra-violet light.

Air conditioning costs are lowered by reducing solar transmission in the summer.

In winter, heat loss to the outside is reduced. Solar energy passes inside.

See page 2 for ENERGY STAR® qualified glass styles. Option

DIRECT SET SIDE LITES

Internal Contour or View Grids and Low~E glass Options

City Lites transoms can be used with 12" or 14" direct set side lites.

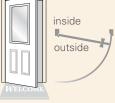
Horizontal muntins will NOT line up with muntins in the slab.

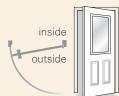
• Add one week to lead time for custom glass size.

ENTRY SWING GUIDE

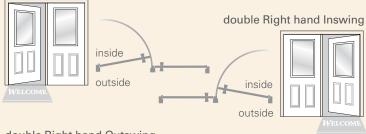
as viewed from outside

Right hand Inswing Left hand Inswing inside inside outside outside Left hand Outswing Right hand Outswing

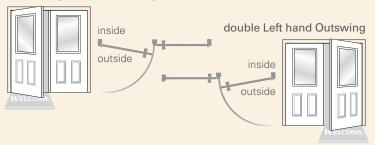




double Left hand Inswing

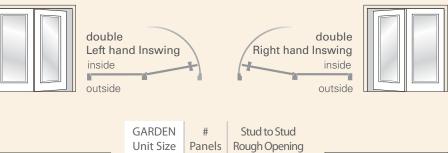


double Right hand Outswing



GARDEN PATIO DOOR SWING GUIDE

as viewed from outside





ENTRY Unit Size	Stud to Stud Rough Opening	Rough Opening Height	
SINGLE	Minimum	6' 8"	7' 0"
2' 0"	26"		NA Fiberglass
2' 4"	30"	0.2//	
2' 6"	32"	82" Inswing	86" Inswing
2' 8"	34"		
2'10"	36"	81 ¼"	85 1/4"
3' 0"	38"	Outswing	Outswing
3' 6"	44"		

ENTRY Unit Size DOUBLE	Stud to Stud Rough Opening Minimum	Rough Opening Height 6' 8" 7' 0"		
4' 0"	50 ½"	82" Inswing	NA Fiberglass	
4' 8"	58 ½"		86" Inswing 85 1/4"	
5' 0"	62 ½"			
5' 4"	66 ½"	81 1/4"		
5' 8"	70 ½"	Outswing	Outswing	
6' 0"	74 ½"			

GARDEN PATIO & DOUBLE DOORS

DOUBLE DOORS

Any glass style & shape Operable panel hinges at jamb

GARDEN PATIO DOORS

2 panel - operable panel hinges at center 3 panel - center operable panel Options:

City Lites grids - internal colonial styles Low-E glass

Raise & Tilt mini blinds NA Low-E Screen in white or brown Standard Accent lever & deadbolt

ULTIMATE ASTRAGAL

Our Ultimate Astragal System connects the doors.

Active and inactive doors meet along the strike plate edge.

Patented three point sealing technology
eliminates water and air infiltration.

The inactive panel can be swung open. Release
head and threshold bolts to remove the astragal.

Long wearing seals at threshold bolt ensure tight seal.

Aluminum body is strong and secure.





